



INTERNATIONAL
Drill Guide_{, INC.}



Gun Drill and other
deep hole tooling.

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How to use this Guide

All part specification pages are arranged with the following helpful guide points as shown below.

The image shows a page for a 17mm OD SnapGuide. Callouts point to the following elements:

- Page Subject:** Points to the title '17 MM OD SnapGuide'.
- Page Number:** Points to the number '6' in the top right corner.
- Part Notes:** Points to a 'NOTE' section containing text about coolant holes and part numbers.
- Advice in selecting the best parts:** Points to a yellow box titled 'The BEST SnapGuide™ to use when drilling any hole... 50% or smaller.'.
- Pricing Information:** Points to the 'PRICING - US Dollars' section at the bottom.
- Size Selection Guide:** Points to the 'Standard' and 'Special' columns at the top.
- Schematic Size Guide:** Points to the 'Drill Range' column at the top.
- Part Sizes:** Points to the main table of part numbers and dimensions.

Bearing ID	Standard Part No.	Drill Range	Special Part No.	Bearing ID
066	1278-17	066-066	1278-17	066
070	1278-17	066-060	1278-17	070
074	1278-17	066-054	1278-17	074
078	1278-17	066-048	1278-17	078
082	1278-17	066-042	1278-17	082
086	1278-17	066-036	1278-17	086
090	1278-17	066-030	1278-17	090
094	1278-17	066-024	1278-17	094
098	1278-17	066-018	1278-17	098
102	1278-17	066-012	1278-17	102
106	1278-17	066-006	1278-17	106
110	1278-17	066-000	1278-17	110
114	1278-17	066-000	1278-17	114
118	1278-17	066-000	1278-17	118
122	1278-17	066-000	1278-17	122
126	1278-17	066-000	1278-17	126
130	1278-17	066-000	1278-17	130
134	1278-17	066-000	1278-17	134
138	1278-17	066-000	1278-17	138
142	1278-17	066-000	1278-17	142
146	1278-17	066-000	1278-17	146
150	1278-17	066-000	1278-17	150
154	1278-17	066-000	1278-17	154
158	1278-17	066-000	1278-17	158
162	1278-17	066-000	1278-17	162
166	1278-17	066-000	1278-17	166
170	1278-17	066-000	1278-17	170
174	1278-17	066-000	1278-17	174
178	1278-17	066-000	1278-17	178
182	1278-17	066-000	1278-17	182
186	1278-17	066-000	1278-17	186
190	1278-17	066-000	1278-17	190
194	1278-17	066-000	1278-17	194
198	1278-17	066-000	1278-17	198
202	1278-17	066-000	1278-17	202
206	1278-17	066-000	1278-17	206
210	1278-17	066-000	1278-17	210
214	1278-17	066-000	1278-17	214
218	1278-17	066-000	1278-17	218
222	1278-17	066-000	1278-17	222
226	1278-17	066-000	1278-17	226
230	1278-17	066-000	1278-17	230
234	1278-17	066-000	1278-17	234
238	1278-17	066-000	1278-17	238
242	1278-17	066-000	1278-17	242
246	1278-17	066-000	1278-17	246
250	1278-17	066-000	1278-17	250
254	1278-17	066-000	1278-17	254
258	1278-17	066-000	1278-17	258
262	1278-17	066-000	1278-17	262
266	1278-17	066-000	1278-17	266
270	1278-17	066-000	1278-17	270
274	1278-17	066-000	1278-17	274
278	1278-17	066-000	1278-17	278
282	1278-17	066-000	1278-17	282
286	1278-17	066-000	1278-17	286
290	1278-17	066-000	1278-17	290
294	1278-17	066-000	1278-17	294
298	1278-17	066-000	1278-17	298
302	1278-17	066-000	1278-17	302
306	1278-17	066-000	1278-17	306
310	1278-17	066-000	1278-17	310
314	1278-17	066-000	1278-17	314
318	1278-17	066-000	1278-17	318
322	1278-17	066-000	1278-17	322
326	1278-17	066-000	1278-17	326
330	1278-17	066-000	1278-17	330
334	1278-17	066-000	1278-17	334
338	1278-17	066-000	1278-17	338
342	1278-17	066-000	1278-17	342
346	1278-17	066-000	1278-17	346
350	1278-17	066-000	1278-17	350
354	1278-17	066-000	1278-17	354
358	1278-17	066-000	1278-17	358
362	1278-17	066-000	1278-17	362
366	1278-17	066-000	1278-17	366
370	1278-17	066-000	1278-17	370
374	1278-17	066-000	1278-17	374
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390	1278-17	066-000	1278-17	390
394	1278-17	066-000	1278-17	394
398	1278-17	066-000	1278-17	398
402	1278-17	066-000	1278-17	402
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662	1278-17	066-000	1278-17	662
666	1278-17	066-000	1278-17	666
670	1278-17	066-000	1278-17	670
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682	1278-17	066-000	1278-17	682
686	1278-17	066-000	1278-17	686
690	1278-17	066-000	1278-17	690
694	1278-17	066-000	1278-17	694
698	1278-17	066-000	1278-17	698
702	1278-17	066-000	1278-17	702
706	1278-17	066-000	1278-17	706
710	1278-17	066-000	1278-17	710
714	1278-17	066-000	1278-17	714
718	1278-17	066-000	1278-17	718
722	1278-17	066-000	1278-17	722
726	1278-17	066-000	1278-17	726
730	1278-17	066-000	1278-17	730
734	1278-17	066-000	1278-17	734
738	1278-17	066-000	1278-17	738
742	1278-17	066-000	1278-17	742
746	1278-17	066-000	1278-17	746
750	1278-17	066-000	1278-17	750
754	1278-17	066-000	1278-17	754
758	1278-17	066-000	1278-17	758
762	1278-17	066-000	1278-17	762
766	1278-17	066-000	1278-17	766
770	1278-17	066-000	1278-17	770
774	1278-17	066-000	1278-17	774
778	1278-17	066-000	1278-17	778
782	1278-17	066-000	1278-17	782
786	1278-17	066-000	1278-17	786
790	1278-17	066-000	1278-17	790
794	1278-17	066-000	1278-17	794
798	1278-17	066-000	1278-17	798
802	1278-17	066-000	1278-17	802
806	1278-17	066-000	1278-17	806
810	1278-17	066-000	1278-17	810
814	1278-17	066-000	1278-17	814
818	1278-17	066-000	1278-17	818
822	1278-17	066-000	1278-17	822
826	1278-17	066-000	1278-17	826
830	1278-17	066-000	1278-17	830
834	1278-17	066-000	1278-17	834
838	1278-17	066-000	1278-17	838
842	1278-17	066-000	1278-17	842
846	1278-17	066-000	1278-17	846
850	1278-17	066-000	1278-17	850
854	1278-17	066-000	1278-17	

About International Drill Guide, Inc.

International Drill Guide, Inc. manufactures a full line of plastic support bushings and chip box seals for all deep hole drilling machines. Our products stop drill whipping, reduce vibration, increase hole accuracy and seal the chip box on every gun drill machine. We offer the best application engineering to optimize your job coupled with expertise in Chemistry and Polymers to maximize bushing life and performance. The products are molded on our state of the art CNC molding machine. Specials can be designed and built with minimal lead time in our own CNC mold making shop. Our signature **Blue Bushings®** always guarantee you top quality.

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The color blue is a registered trademark of International Drill Guide, Inc.

Pricing and specifications subject to change with out notice.

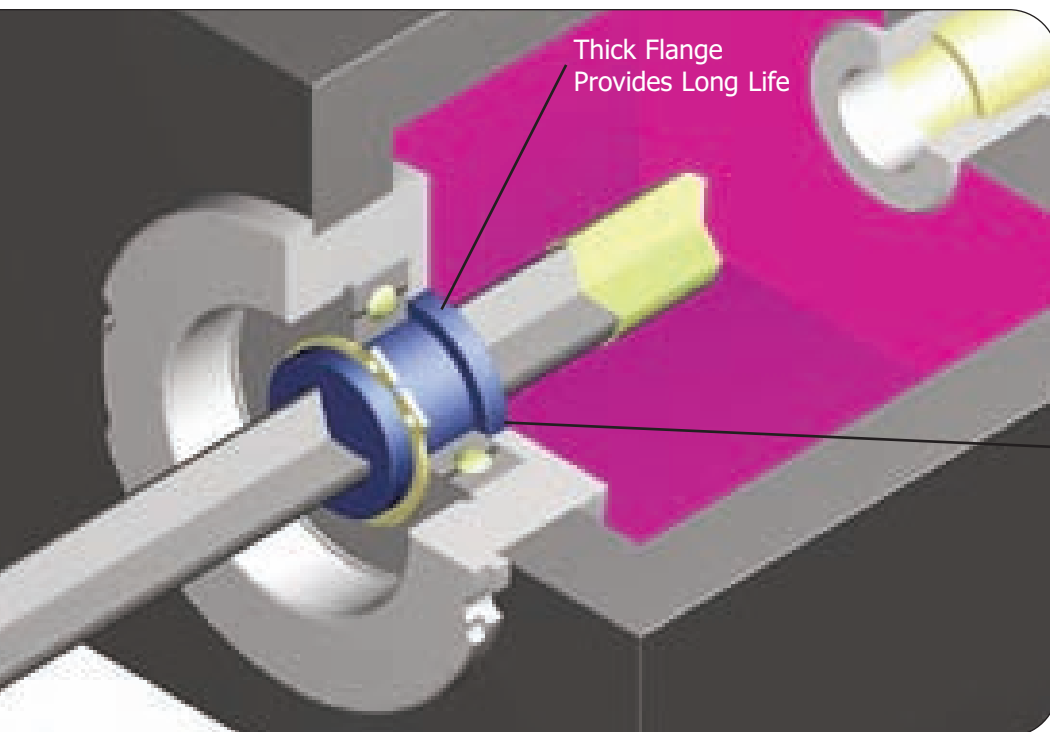
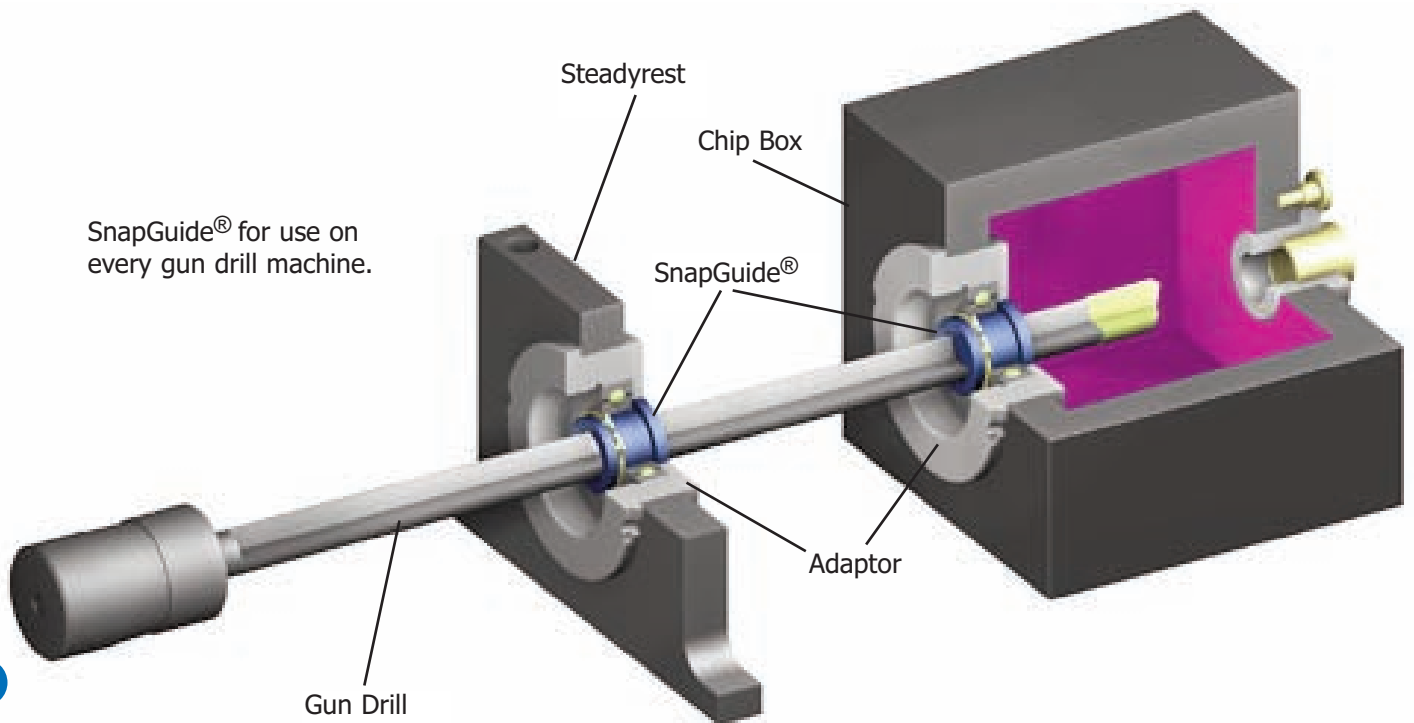
T 864.225.2214 F 864.226.0832
204 Knoxwood Ct.
Anderson, South Carolina 29621 USA

www.gundrill.com



SnapGuide®

Quick-change support bushing held in place with snap ring.



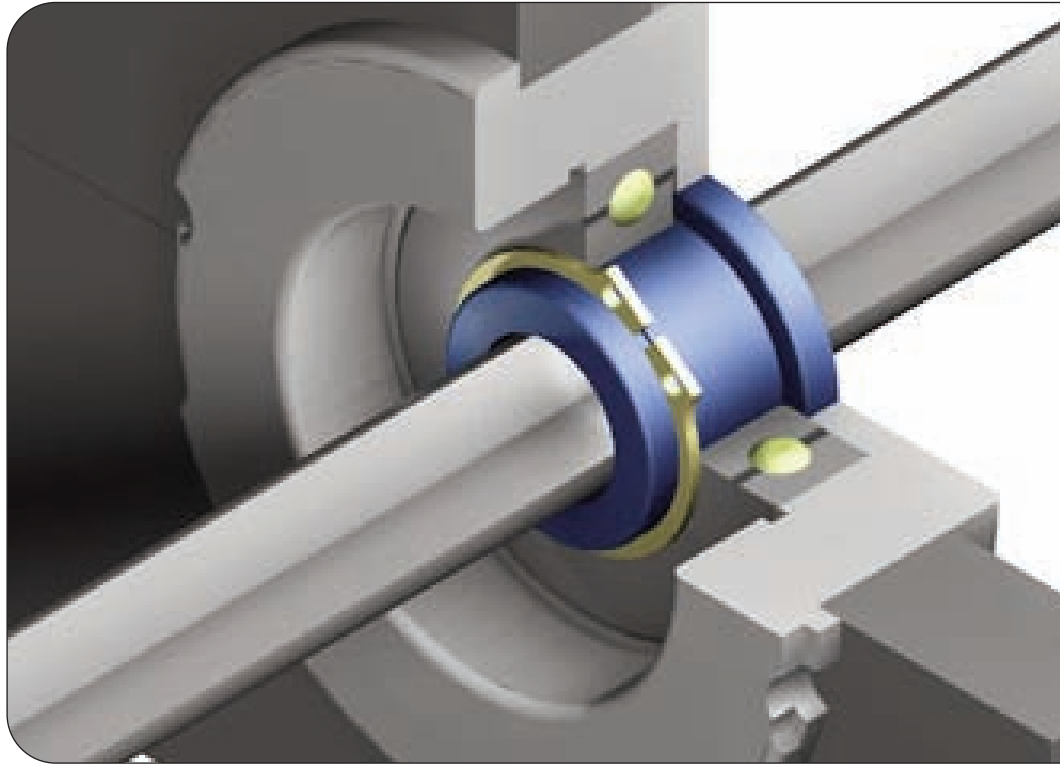
Chip Box

Flexible plastic SnapGuide® bushings stretch over carbide gun drill tip and contract over steel tube to stop drill whipping and vibration. Contoured hole in SnapGuide® forms perfect seal on gun drill.

Our signature **Blue Bushings®** always guarantee you top quality.

Steadyrest

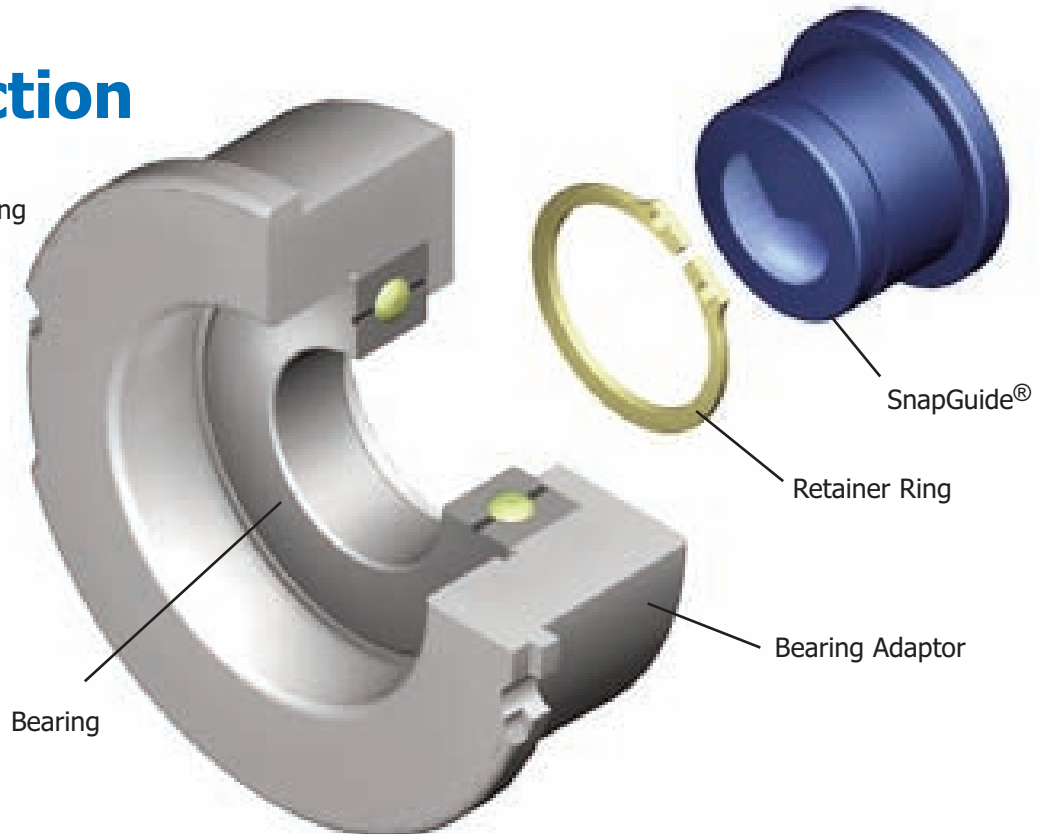
SnapGuide® with round holes are used in the steadyrest. This speeds drill loading by eliminating the need to orient the contoured hole in the SnapGuide® with the drill. Extra clearance in SnapGuide® allows drill tip to slide through easier. Also helps prevent steadyrest from being dragged out of position.



Set Up Reduction

Each bearing holder has large drill range capacity reducing or eliminating holder change-overs on machine.

- SnapGuide® Drill Range**
- 17mm OD - .070-.509
 - 20mm OD - .070-.639
 - 30mm OD - .125-1.0449
 - 45mm OD - .800-1.5199
 - 75mm OD - 1.520-2.044+



17 mm OD SnapGuide®

INTERNATIONAL Drill Guide, INC. T 864.225.2214 F 864.226.0832 gundrill.com

Click here to request free 17mm OD SnapGuide sample

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NOTE

All SnapGuide® bushings shaded **red** have round holes. Contour hole bushings in these ranges may contribute to premature drill breakage- Call us for contour bushings in this range and we will review your application.

The **BEST** SnapGuide® to use when drilling any hole .509" or smaller.

Bushing ID	Standard Part No.	Drill Range	Steadyrest Part No.	Bushing ID
.032	0,8R-17		0,8R-17	.032
.047	1,2R-17		1,2R-17	.047
.054	1,4R-17		1,4R-17	.054
.066	1,67R-17	<=.0769	1,67R-17	.066
.070	1,77R-17	.077 .0831	1,77R-17	.070
.074	1,87R-17	.0832 .0892	1,87R-17	.074
.078	1,97R-17		1,97R-17	.078
.082	2,07R-17	.0883 .0933	2,07R-17	.082
.085	2,17R-17	.0934 .0984	2,17R-17	.085
.090	2,27R-17	.0985 .1010	2,27R-17	.090
.094	2,37R-17	.1011 .1035	2,37R-17	.094
.097	2,47R-17	.1036 .1086	2,47R-17	.097
.101	2,57R-17	.1087 .1137	2,57R-17	.101
.105	2,67R-17	.1138 .1179	2,67R-17	.105
.110	2,8R-17	.1180 .1239	2,8R-17	.110
.117	3,0R-17	.1240 .1329	3,0R-17	.117
.125	3,2R-17	.1330 .1369	3,2R-17	.125
.133	3,4R-17	.1370 .1430	3,4R-17	.133
.137	3,5R-17	.1431 .1519	3,5R-17	.137
.143	3,65R-17		3,65R-17	.143
.150	3,8R-17	.1520 .1609	3,8R-17	.150
.153	3,87-17	.1610 .1666	4,0R-17	.157
.160	4,07-17	.1667 .1718	4,27R-17	.171
.168	4,27-17	.1719 .1823	4,47R-17	.176
.176	4,47-17	.1824 .1949	4,6R-17	.181
.184	4,67-17	.1950 .2049	4,8R-17	.189
.192	4,87-17	.2050 .2099	5,0R-17	.197
.200	5,07-17	.2100 .2239	5,2R-17	.205
.208	5,27-17	.2240 .2289	5,4R-17	.213
.216	5,47-17	.2290 .2399	5,47R-17	.215
.223	5,67-17	.2400 .2449	5,67R-17	.223
.226	5,75-17	.2450 .2499	5,75R-17	.226
.236	6,0-17	.2500 .2599	6,0R-17	.236
.246	6,25-17	.2600 .2799	6,25R-17	.246
.260	6,6-17	.2800 .2869	6,6R-17	.260
.272	6,90-17	.2870 .3079	6,9R-17	.272
.283	7,20-17	.3080 .3199	7,2R-17	.283
.295	7,50-17	.3200 .3299	7,45R-17	.293
.307	7,80-17	.3300 .3399	7,8R-17	.307
.321	8,15-17	.3400 .3499	8,15R-17	.321
.332	8,45-17	.3500 .3599	8,45R-17	.333
.341	8,65-17	.3600 .3699	8,65R-17	.341
.360	9,15-17	.3700 .3929	9,15R-17	.360
.372	9,45-17	.3930 .4009	9,45R-17	.372
.384	9,75-17	.4010 .4059	9,75R-17	.384
.396	10,05-17	.4060 .4249	10,05R-17	.396
.411	10,45-17	.4250 .4479	10,45R-17	.411
.427	10,85-17	.4480 .4629	10,9R-17	.429
.439	11,15-17	.4630 .4779	11,15R-17	.439
.455	11,55-17	.4780 .4909	11,55R-17	.455
.463	11,75-17		11,75R-17	.463
.475	12,1-17	.4910 .5099	12,1R-17	.475

Bearing dimensions 35 mm OD x 10 mm wide x 17 mm bore

PRICING - US Dollars
17mm OD Bushing

Quantity discounts for individual sizes only

1-24	25-47	48-99	100+	Bearings	Snap Rings
\$5.75	\$5.25	\$4.25	\$3.25	\$8.00(6003-2rs)	\$.25 (DSH-17)

Bushing ID	Standard Part No.	Drill Range		Steadyrest Part No.	Bushing ID
.071	1,8R-20	<= .0831		1,8R-20	.071
.075	1,9R-20	.0832	.0882	1,9R-20	.075
.079	2,0R-20			2,0R-20	.079
.083	2,1R-20	.0883	.0933	2,1R-20	.083
.087	2,2R-20	.0934	.0984	2,2R-20	.087
.091	2,3R-20	.0985	.1010	2,3R-20	.091
.094	2,4R-20	.1011	.1035	2,4R-20	.094
.098	2,5R-20	.1036	.1086	2,5R-20	.098
.102	2,6R-20	.1087	.1137	2,6R-20	.102
.106	2,7R-20	.1138	.1179	2,7R-20	.106
.110	2,8R-20	.1180	.1239	2,8R-20	.110
.118	3,0R-20	.1240	.1329	3,0R-20	.118
.126	3,2R-20	.1330	.1369	3,2R-20	.126
.134	3,4R-20	.1370	.1430	3,4R-20	.134
.138	3,5R-20	.1431	.1519	3,5R-20	.138
.150	3,8R-20	.1520	.1609	3,8R-20	.150
.157	4,0R-20	.1610	.1666	4,0R-20	.157
.165	4,2R-20	.1667	.1718	4,2R-20	.165
.168	4,27-20	.1719	.1823	4,4R-20	.173
.176	4,47-20	.1824	.1949	4,47R-20	.176
.184	4,67-20	.1950	.2049	4,8R-20	.189
.192	4,87-20	.2050	.2099	5,0R-20	.197
.200	5,07-20	.2100	.2239	5,2R-20	.205
.208	5,27-20	.2240	.2289	5,4R-20	.213
.216	5,47-20	.2290	.2399	5,47R-20	.215
.223	5,67-20	.2400	.2449	5,67R-20	.223
.226	5,75-20	.2450	.2499	5,75R-20	.226
.236	6,0-20	.2500	.2599	6,0R-20	.236
.246	6,25-20	.2600	.2799	6,25R-20	.246
.260	6,6-20	.2800	.2869	6,6R-20	.260
.272	6,9-20	.2870	.3079	6,9R-20	.272
.283	7,2-20	.3080	.3199	7,2R-20	.283
.295	7,50-20	.3200	.3299	7,5R-20	.295
.307	7,8-20	.3300	.3399	7,80R-20	.307
.321	8,15-20	.3400	.3499	8,15R-20	.321
.333	8,45-20	.3500	.3599	8,45R-20	.333
.341	8,65-20	.3600	.3699	8,65R-20	.341
.360	9,15-20	.3700	.3929	9,15R-20	.360
.372	9,45-20	.3930	.4009	9,45R-20	.372
.384	9,75-20	.4010	.4059	9,75R-20	.384
.396	10,05-20	.4060	.4249	10,05R-20	.396
.411	10,45-20	.4250	.4479	10,45R-20	.411
.427	10,85-20	.4480	.4629	10,85R-20	.427
.439	11,15-20	.4630	.4779	11,15R-20	.439
.455	11,55-20	.4780	.4901	11,55R-20	.455
.463	11,75-20	.4902	.5099	11,75R-20	.463
.488	12,4-20	.5100	.5249	12,4R-20	.488
.504	12,8-20	.5250	.5399	12,8R-20	.504
.524	13,3-20	.5400	.5649	13,3R-20	.524
.543	13,8-20	.5650	.5799	13,8R-20	.543
.563	14,3-20	.5800	.5999	14,3R-20	.563
.583	14,8-20	.6000	.6199	14,8R-20	.583
.600	15,25-20	.6200	.6399	15,25R-20	.600
.606	15,4-20			15,4R-20	.606

Bearing dimensions 42 mm OD x 12 mm wide x 20 mm bore

Quantity discounts for individual sizes only

1-24	25-47	48-99	100+	Bearings	Snap Rings
\$6.75	\$5.50	\$4.50	\$3.50	\$10.00(6004-2rs)	\$.25 (DSH-20)

20 mm OD

SnapGuide®

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[Click here to request free 20mm OD SnapGuide sample](#)

NOTE

All SnapGuide® bushings shaded **red** have round holes. Contour hole bushings in these ranges may contribute to premature drill breakage- Call us for contour bushings in this range and we will review your application.

The **BEST** SnapGuide® to use for any hole smaller than .629" but larger than .509". Also best when a bushing with total range of .070"-.639" is required.

PRICING - US Dollars
20mm OD Bushing

30 mm OD SnapGuide®

INTERNATIONAL
Drill Guide, INC. T 864.225.2214
F 864.226.0832
gundrill.com

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30mm OD SnapGuide sample](#)

8

All SnapGuide® bushings shaded **red** have round holes. Contour hole bushings in these ranges may cause premature drill breakage- Call us for contour bushings in this range and we will review your application.

The best SnapGuide® for large holes up to 1.0449". Excellent job shop bushing with largest range of any of our bushings. Drill range is .0985"-1.0449".

Bushing ID	Standard Part No.	Drill Range	Steadyrest Part No.	Bushing ID
.090	2,3R-30	.0985 .1010	2,3R-30	.090
.110	2,8R-30	.1180 .1239	2,8R-30	.110
.118	3,0R-30	.1240 .1329	3,0R-30	.118
.126	3,2R-30	.1330 .1369	3,2R-30	.126
.134	3,4R-30	.1370 .1430	3,4R-30	.134
.137	3,5R-30	.1431 .1519	3,5R-30	.137
.149	3,8R-30	.1520 .1609	3,8R-30	.149
.157	4,0R-30	.1610 .1666	4,0R-30	.157
.165	4,2R-30	.1667 .1718	4,2R-30	.165
.173	4,4R-30	.1719 .1823	4,4R-30	.173
.181	4,6R-30	.1824 .1949	4,6R-30	.181
.189	4,8R-30	.1950 .2049	4,8R-30	.189
.197	5,0R-30	.2050 .2099	5,0R-30	.197
.200	5,07-30	.2100 .2239	5,2R-30	.204
.208	5,27-30	.2240 .2289	5,4R-30	.212
.215	5,47-30	.2290 .2399	5,47R-30	.215
.223	5,67-30	.2400 .2449	5,6R-30	.220
.226	5,75-30	.2450 .2499	5,8R-30	.228
.236	6,0-30	.2500 .2599	6,0R-30	.236
.246	6,25-30	.2600 .2799	6,25R-30	.246
.260	6,6-30	.2800 .2869	6,6R-30	.260
.272	6,9-30	.2870 .3079	6,9R-30	.272
.283	7,2-30	.3080 .3199	7,2R-30	.283
.295	7,50-30	.3200 .3299	7,45R-30	.293
.307	7,8-30	.3300 .3399	7,80R-30	.307
.321	8,15-30	.3400 .3499	8,15R-30	.321
.333	8,45-30	.3500 .3599	8,45R-30	.332
.341	8,65-30	.3600 .3699	8,65R-30	.341
.360	9,15-30	.3700 .3929	9,15R-30	.360
.372	9,45-30	.3930 .4009	9,45R-30	.372
.384	9,75-30	.4010 .4059	9,75R-30	.384
.396	10,05-30	.4060 .4249	10,05R-30	.396
.411	10,45-30	.4250 .4479	10,45R-30	.411
.427	10,85-30	.4480 .4629	10,9R-30	.429
.439	11,15-30	.4630 .4779	11,15R-30	.439
.455	11,55-30	.4780 .4909	11,55R-30	.455
.463	11,75-30	.4910 .5099	11,75R-30	.463
.488	12,4-30	.5100 .5249	12,4R-30	.488
.504	12,8-30	.5250 .5399	12,8R-30	.504
.524	13,3-30	.5400 .5649	13,3R-30	.524
.543	13,8-30	.5650 .5799	13,8R-30	.543
.563	14,3-30	.5800 .5999	14,3R-30	.563
.583	14,8-30	.6000 .6199	14,8R-30	.583
.600	15,25-30	.6200 .6399	15,25R-30	.600
.614	15,6-30	.6400 .6799	15,6R-30	.614
.646	16,4-30	.6800 .6999	16,4R-30	.646
.677	17,2-30	.7000 .7399	17,2R-30	.677
.709	18,0-30	.7400 .7599	17,9R-30	.705
.740	18,8-30	.7600 .7999	18,8R-30	.740
.778	19,75-30	.8000 .8399	19,75R-30	.778
.819	20,8-30	.8400 .8699	20,8R-30	.819
.845	21,5-30	.8700 .8799	21,5R-30	.845
.854	21,7-30	.8800 .9199	21,8R-30	.858

Continued on next page

30mm OD SnapGuide®

CONTINUED



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Bushing ID	Standard Part No.	Appropriate Drill Sizes		Steadyrest Part No.	Bushing ID
.866	22,0-30	.9200	.9399	22,0R-30	.866
.894	22,7-30			22,35R-30	.878
.906	23,0-30	.9400	.9599	22,8R-30	.898
.933	23,7-30			23,0R-30	.906
.945	24,0-30	.9600	.9799	23,8R-30	.937
.960	24,4-30	.9800	1.0049	24,0R-30	.945
.980	24,9-30	1.005	1.0449	24,4R-30	.960
				24,9R-30	.980

Bearing dimensions 55mm OD x 13mm wide x 30mm bore.

Note: 30 mm OD x 16 mm wide bushings also in stock. To order insert the letter "L" in front of any of the above part numbers. Example- 24,9-30 becomes L24,9-30.

Quantity discounts for individual sizes only

1-24	25-47	48-99	100+	Bearings	Snap Rings
\$7.75	\$6.50	\$6.00	\$5.50	\$13.00 (6006-2rs)	\$.25 (DSH-30)

[Click here to request free 30mm OD Snap Guide sample](#)

Bushing ID	Standard Part No.	Appropriate Drill Sizes		Steadyrest Part No.	Bushing ID
.780	19,8-45	.800	.8399	19,8R-45	.780
.819	20,8-45	.840	.8799	20,8R-45	.819
.858	21,8-45	.880	.920	21,8R-45	.858
.906	23,0-45	.9201	.9399	23,0R-45	.906
.945	24,0-45	.940	1.0049	24,0R-45	.945
.984	25,0-45	1.005	1.0449	25,0R-45	.984
1.023	26,0-45	1.045	1.1049	26,0R-45	1.023
1.063	27,0-45	1.105	1.1399	27,0R-45	1.063
1.102	28,0-45	1.140	1.1749	28,0R-45	1.102
1.142	29,0-45	1.175	1.2199	29,0R-45	1.142
1.181	30,0-45	1.220	1.2749	30,0R-45	1.181
1.260	32,0-45	1.275	1.3449	32,0R-45	1.260
1.339	34,0-45	1.345	1.4299	34,0R-45	1.339
1.417	36,0-45	1.430	1.4799	36,0R-45	1.417
1.455	37,0-45	1.480	1.5199	37,0R-45	1.455
1.496	38,0-45			38,0R-45	1.496

Bearing dimensions: 75 mm OD x 16 mm wide x 45 mm bore

Quantity discounts for individual sizes only

1-24	25-47	48-99	100+	Bearings	Snap Rings
\$10.00	\$9.50	\$8.50	\$8.00	\$30.00 (6009-2RS)	\$.90 DSH-45

PRICING - US Dollars
30mm OD Bushing

9

45 mm OD SnapGuide®

[Click here to request free 45mm OD SnapGuide sample](#)

For Drills from .800"-1.5199"

PRICING - US Dollars
45mm OD Bushing

75 mm OD SnapGuide®

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Bushing for drills from 1.520"-2.044"+

PRICING US Dollars
75mm OD Bushing

10

2 Flute SnapGuide®

Can't find the special bushing you need?
Let us quote it!

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PRICING - US Dollars
2 Flute SnapGuide®

Bushing ID	Standard Part No.	Drill Range	Steadyrest Part No.	Bushing ID
1.496	38,0-75	1.520 - 1.5709	38,0R-75	1.496
1.535	39,0-75	1.571 - 1.6089	39,0R-75	1.535
1.575	40,0-75	1.609 - 1.6499	40,0R-75	1.575
1.614	41,0-75	1.650 - 1.6899	41,0R-75	1.614
1.654	42,0-75	1.690 - 1.7289	42,0R-75	1.654
1.693	43,0-75	1.729 - 1.7679	43,0R-75	1.693
1.732	44,0-75	1.768 - 1.8069	44,0R-75	1.732
1.772	45,0-75	1.807 - 1.8469	45,0R-75	1.772
1.811	46,0-75	1.847 - 1.8859	46,0R-75	1.811
1.850	47,0-75	1.886 - 1.9309	47,0R-75	1.850
1.890	48,0-75	1.9310 - 1.9799	48,0R-75	1.890
1.929	49,0-75	1.980 - 2.0039	49,0R-75	1.929
1.969	50,0-75	2.004 - 2.044	50,0R-75	1.969
2.011	51,1-75	2.045+	51,1R-75	2.011

Bearing OD 115 mm x 20 mm wide x 75 mm bore

Quantity discounts for individual sizes only

1-24 \$11.00	25-47 \$10.50	48-99 \$9.50	100+ \$9.00	Bearings \$89.00 (6015-2RS)	Snap Rings \$1.55 DSH-75
------------------------	-------------------------	------------------------	-----------------------	---------------------------------------	------------------------------------

[Click here to request free 75mm OD SnapGuide sample](#)

Bushing ID	Bushing OD	Shape Part #	Drill Diameter	Bearing Number	Bearing OD
.134	17mm	C 3,4-2-17	3.6mm	6003-2rs	35mm
.184	"	C 4,7-2-17	.203	"	"
.205	"	C 5,2-2-17	.212	"	"
.212	"	C 5,4-2-17	.219	"	"
.235	"	C 6,0-2-17	.250	"	"
.407	"	M 10,35-2-17	.423	"	"
.476	"	C 12,1-2-17	.500	"	"
.265	"	C 6,7-2-20	7.0mm	6004-2RS	42mm
.489	"	C 12,4-2-20	.509	"	"
.347	30mm	M 8,81-2-30	.378	6006-2RS	55mm
.350	"	C 8,9-2-30	.378	"	"
.390	"	C 9,9-2-30	.394	"	"
.418	"	M 10,3-2-30	.437	"	"
.653	"	M 16,6-2-30	.688	"	"
.740	"	M 18,88-2-30	.759	"	"
.748	"	M 19,0-2-30	.767	"	"
.826	"	C 21,0-2-30	.854	"	"
.961	45mm	M 24,4-2-45	1.00	6009-2RS	75mm

Quantity discounts for individual sizes only

	1-24	25-47	48-99	100+	Bearing #	Price Each
4,7-2-17 thru 12,1-2-17	\$5.75	\$5.25	\$4.25	\$3.25	6003-2RS	\$8.00
6,7-20 thru 12,4-2-20	\$6.75	\$5.50	\$4.50	\$3.50	6004-2RS	\$10.00
8,81-2-30 thru 19,0-2-30	\$7.75	\$6.50	\$6.00	\$5.50	6006-2RS	\$13.00
24,4-2-45	\$10.00	\$9.50	\$8.50	\$8.00	6009-2RS	\$30.00



SnapGuide®

Appropriate
Drill
Sizes

Bushing ID	Standard Part No.	Drill Range	Fits BTA Tube Dia.	Required Bearing	Bearing OD
.272	6,9R-30	.315 - .354	.280	6006-2RS	55mm
.321	8,15R-30	.355 - .393	.327	" "	(2.1653)
.350	8,9R-30	.394 - .432	.354	" "	"
.390	9,9R-30	.433 - .472	.394	" "	"
.429	10,9R-30	.473 - .535	.433	" "	"
.468	11,9R-30	.536 - .575	.472	" "	"
.508	12,9R-30	.576 - .614	.512	" "	"
.547	13,9R-30	.615 - .657	.551	" "	"
.587	14,9R-30	.658 - .696	.591	" "	"
.626	15,9R-30	.697 - .744	.630	" "	"
.665	16,9R-30	.745 - .787	.669	" "	"
.705	17,9R-30	.788 - .858	.709	" "	"
.783	19,9R-30	.859 - .948	.787	" "	"
.862	21,9R-30	.949 - 1.039	.866	" "	"
.945	24,0R-30	1.040 - 1.129	.945	" "	"
1.024	26,0R-45	1.130 - 1.220	1.024	6009-2rs	75mm
1.102	28,0R-45	1.221 - 1.311	1.102	" "	(2.9528)
1.181	30,0R-45	1.312 - 1.425	1.181	" "	"
1.299	33,0R-45	1.426 - 1.559	1.299	" "	"
1.417	36,0R-45	1.560 - 1.692	1.417	" "	"
1.535	39,0R-75	1.693 - 1.850	1.535	6015-2RS	115mm
1.693	43,0R-75	1.851 - 2.035	1.693	" "	(4.5276)
1.850	47,0R-75	2.036 - 2.212	1.850	" "	"
2.008	51,0R-75	2.213 - 2.559	2.008	" "	"
2.205	56,0R-75	2.560 - 2.637	2.205	" "	"
2.441	62,0R-75	2.638 - 2.873	2.441	" "	"

BTA

SnapGuide®



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Quantity discounts for individual sizes only

Part Numbers	1-24	25-47	48-99	100+	Bearing #	Price Each	Snap Ring
6,9R-30 thru 24,0R-30	\$7.75	\$6.50	\$6.00	\$5.50	6006-2RS	\$13.00	\$.25 DSH-30
26,0R-45 thru 36,0R-45	\$10.00	\$9.50	\$8.50	\$8.00	6009-2RS	\$30.00	\$.90 DSH-45
39,0R-75 thru 62,0R-75	\$11.00	\$10.50	\$9.50	\$9.00	6015-2RS	\$89.00	\$1.55 DSH-75

PRICING
US Dollars
BTA Bushings

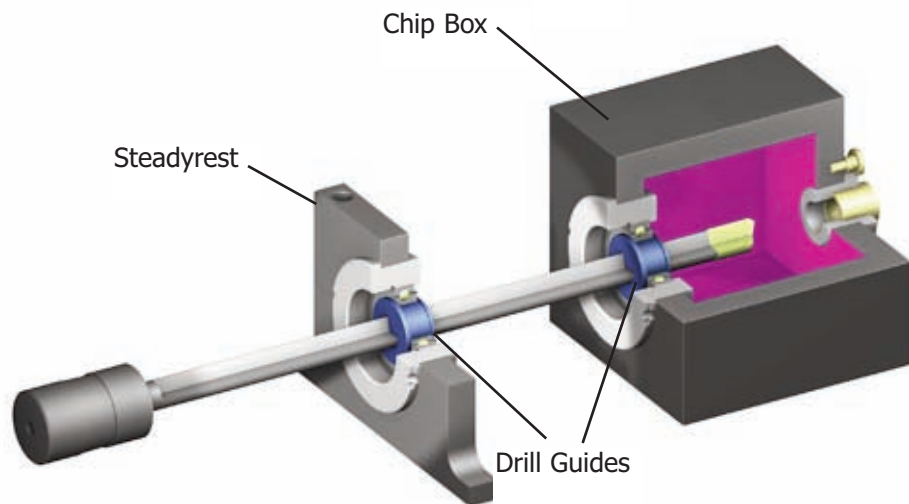
The color blue is a registered trademark of International Drill Guide, Inc.

BTA bushings are round hole bushings designed to be used on the steadyrest of BTA drilling machines. They support the drill tube with a slight compression fit and help limit vibration.

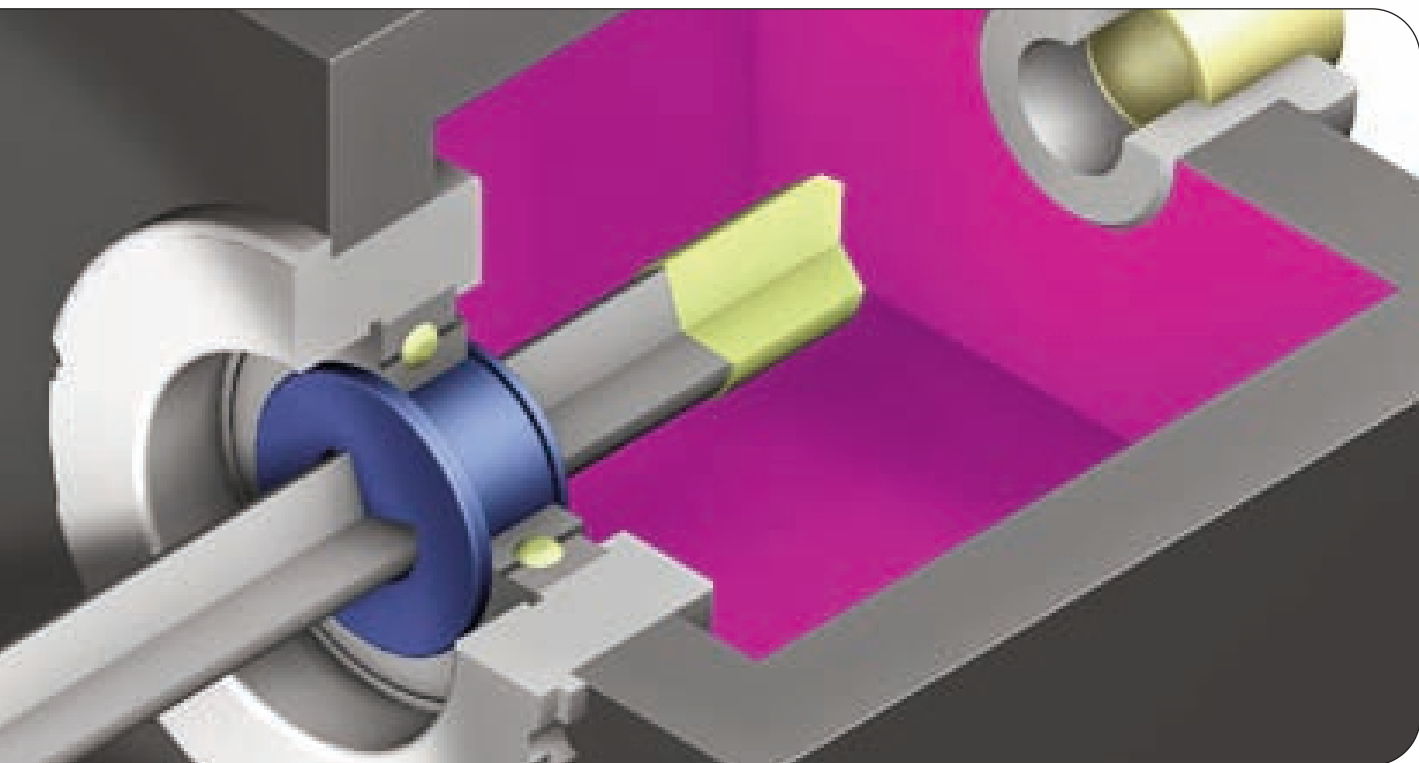


About Drill Guides

Flexible plastic Drill Guide bushings stop drill whipping and seal the chip box by stretching over the carbide drill tip and contracting onto the steel drill body. They are typically mounted in a bearing and rotate with the drill. This is our first and oldest product and is still used by many customers to maximize penetration rates, accuracy, and stop vibration. These bushings perform the same function as our SnapGuide®. Our signature **Blue Bushings®** guarantee you top quality.



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Appropriate
Drill
Sizes

Bushing
ID

Drill Guide
Part No.

Drill Range

Bearing
ID

Bearing
OD

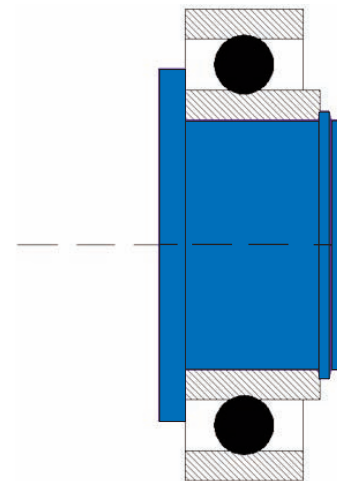
Bushing ID	Drill Guide Part No.	Drill Range	Bearing ID	Bearing OD
.070	A100	<=.0831	.315	.9449
.080	A110	.0832 - .0933	"	"
.090	A120	.0934 - .1035	"	"
.105	A130	.1036 - .120	"	"
.120	A140	.1201 - .1329	"	"
.130	A150	.133 - .1459	"	"
.140	A160	.146 - .1561	"	"
.156	A170	.1562 - .1823	"	"
.171	A180	.1824 - .1949	"	"
.187	A190	.195 - .2099	"	"
.203	B100	.210 - .2289	.590	1.378
.219	B110	.229 - .2499	"	"
.237	B120	.250 - .2649	"	"
.250	B130	.265 - .2799	"	"
.263	B140	.280 - .2949	"	"
.281	B150	.295 - .3079	"	"
.298	B160	.308 - .3299	"	"
.314	B170	.330 - .3399	"	"
.328	B174	.340 - .3599	"	"
.343	B180	.360 - .3699	"	"
.357	B190	.370 - .3799	"	"
.375	B200	.380 - .4059	"	"
.390	B210	.406 - .4249	"	"
.250	C020		"	"
.357	C1401		"	"
.406	C100	.425 - .4479	.787	1.8504
.429	C110	.448 - .4629	"	"
.437	C120	.463 - .4779	"	"
.453	C130	.478 - .4909	"	"
.468	C140	.491 - .5099	"	"
.484	C150	.510 - .5249	"	"
.500	C160	.525 - .5399	"	"
.509	C170	.540 - .5549	"	"
.531	C180	.555 - .5649	"	"
.546	C190	.565 - .5799	"	"
.562	C200	.580 - .5999	"	"
.466	D030	.491 - .5099	.984	2.0472
.482	D050	.510 - .5249	"	"
.510	D070	.540 - .5549	"	"
.578	D100	.600 - .6199	"	"
.593	D110	.620 - .6399	"	"
.609	D120	.640 - .6599	"	"
.625	D130	.660 - .6799	"	"
.640	D140		"	"
.656	D150	.680 - .6999	"	"
.671	D160	.700 - .7199	"	"
.687	D170		"	"
.703	D180	.720 - .7399	"	"
.718	D190	.740 - .7599	"	"
.703	E090	.720 - .7399	1.378	2.8346
.718	E100	.740 - .7599	"	"
.734	E110	.760 - .7799	"	"
.750	E120	.780 - .7899	"	"
.765	E130	.790 - .7999	"	"
.781	E140	.800 - .8199	"	"
.796	E150	.820 - .8399	"	"
.812	E160	.840 - .8599	"	"
.828	E170	.860 - .8699	"	"
.843	E180	.870 - .8799	"	"
.859	E190	.880 - .9199	"	"
.875	E200		"	"
.890	E210	.920 - .9399	"	"
.906	E220		"	"

Drill Guide Parts



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NOTE

Drill Guides are also available in a softer material by placing an "S" at the end of the part # example A100S

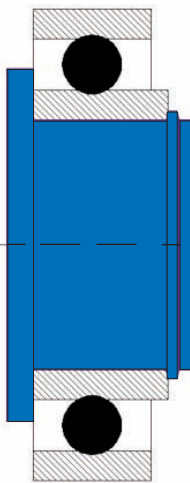
Drill Guide Parts

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Bushing ID	Drill Guide Part No.	Drill Range	Bearing ID	Bearing OD
.921	E230	.940 - .9599	1.378	2.8346
.937	E240	.960 - .9699	"	"
.953	E250	.970 - .9799	"	"
.968	E260	.980 - 1.0449	"	"
1.008	E280	1.045 - 1.1049	"	"
1.073	E290	1.105 - 1.1699	"	"
1.138	E300	1.170 - 1.219	"	"
1.183	E310	1.220 - 1.250	"	"
.965	F100	.980 - 1.0049	1.772	3.3465
.988	F104	1.005 - 1.0449	"	"
1.005	F110	1.045 - 1.1049	"	"
1.028	F114	"	"	"
1.065	F120	1.105 - 1.1699	"	"
1.135	F130	1.170 - 1.1999	"	"
1.145	F134	1.200 - 1.2349	"	"
1.180	F140	1.235 - 1.2599	"	"
1.235	F150	1.260 - 1.2999	"	"
1.275	F160	1.300 - 1.3409	"	"
1.305	F170	1.3410 - 1.399	"	"
1.335	F180	1.400 - 1.4439	"	"
1.346	F356	"	"	"
1.378	F363	"	"	"
1.365	G090	"	2.165	3.937
1.400	G100	1.444 - 1.4949	"	"
1.440	G110	1.495 - 1.5032	"	"
1.475	G120	1.503 - 1.5699	"	"
1.545	G130	1.570 - 1.6899	"	"
1.665	G140	1.690 - 1.7599	"	"
1.720	H100	1.760 - 1.8209	2.559	4.7244
1.805	H110	1.821 - 1.9309	"	"
1.925	H120	1.931 - 2.000	"	"
2.035	H130	"	"	"
2.180	H140	"	"	"

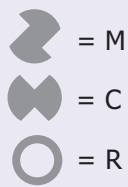
Quantity discounts for individual sizes only

Part #	1-9	10-24	25-47	48-99	100+	Bearing #	Price Each
A100-A190	\$8.25	\$6.75	\$5.00	\$4.00	\$3.00	87008	\$14.00
B100-B210	\$8.25	\$6.75	\$5.25	\$4.25	\$3.25	87502	\$14.00
C100-C200	\$8.50	\$7.00	\$5.50	\$4.50	\$3.50	87504	\$20.00
D030-D190	\$8.75	\$7.75	\$6.50	\$6.00	\$5.50	87505	\$22.00
E090-E310	\$9.00	\$8.00	\$7.50	\$6.50	\$6.00	87507	\$34.00
F100-F363	\$10.50	\$9.75	\$8.75	\$8.25	\$7.75	87509	\$46.00
G090-G140	\$11.50	\$10.75	\$9.75	\$9.25	\$8.75	6211-2rs	\$55.00
H100-H140	\$12.50	\$11.75	\$10.75	\$10.50	\$9.75	6213-2rs	\$71.00

NOTE

Drill Guides are also available in a softer material by placing an "S" at the end of the part # example A100S

"G" and "H" series parts also available to fit old style 211kld and 213kld. Call for details.



Bushing ID & Shape	Drill Guide Part No.	Drill Diameter	Bearing ID	Bearing OD
.057 R	R057	.0600 - .0649	.315	.9449
.072 R	R072	.0760 - .0831		
.076 R	R076	.0832 - .0882		
.080 R	R080	.0883 - .0933		
.083 R	R083			
.087 R	R087	.0934 - .0984		
.091 R	R091	.0985 - .1035		
.095 R	R095	.1036 - .1086		
.100 R	R100	.1087 - .1137		
.105 R	R105	.1138 - .1179		
.110 R	R110	.1180 - .1239		
.115 R	R115			
.119 R	R119	.1240 - .1279		
.134 R	R134	.1410 - .1459		
.169 R	R169	.1719 - .1875		
.167 C	A185	.1875		
.177 R	R177			
.218 R	R218	.2290 - .2399	.590	1.378
.230 R	R230	.2450 - .2499		
.235 R	R235			
.239 R	R239	.2500 - .2599		
.218 M	B115	.250		
.260 C	B123	.281		
.251 M	B135	.281		
.260 M	B137	.281		
.290 C	B145	.312		
.280 M	B155	.312		
.285 C	B157	.312		
.312 M	B175	.344		
.343 M	B195	.375		
.348 C	B197	.375		
.374 M	B215	.406		
.375 C	B217	.394		
.378 C	C095	10.2	.7874	1.8504
.385 M	C103	.417		
.405 M	C105	.437		
.437 M	C125	.468		
.468 M	C145	.500		
.500 M	C165	.531		
.530 M	C185	.562		
.550 M	C195	.583		
.562 M	C205	.593		
.585 M	D115	.625	.9843	2.0472
.615 M	D135	.656		
.645 M	D155	.687		
.665 M	D165	.697		
.680 M	D175	.718		
.710 M	D185	.750		
.772 M	E103	.812	1.378	2.8346
.775 C	E104	.812		
.767 M	E105	.787		
.925 M	E235	.945		
1.005 M	E295	1.075		
1.150 M	E305	1.181		

Note: More round hole bushings on page 16

Quantity discounts for individual sizes only

Part #	1-9	10-24	25-47	48-99	100+	Bearing #	Price Each
A185	\$8.25	\$6.75	\$5.00	\$4.00	\$3.00	87008	\$14.00
B115-B215	\$8.25	\$6.75	\$5.25	\$4.25	\$3.25	87502	\$14.00
C103-C205	\$8.50	\$7.00	\$5.50	\$4.50	\$3.50	87504	\$20.00
D115-D185	\$8.75	\$7.75	\$6.50	\$6.00	\$5.50	87505	\$22.00
E103-E305	\$9.00	\$8.00	\$7.50	\$6.50	\$6.00	87507	\$34.00
R057-R169	\$8.25	\$6.75	\$5.00	\$4.00	\$3.00	87008	\$14.00
R230-R239	\$8.25	\$6.75	\$5.27	\$4.25	\$3.25	87502	\$14.00

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BTA

Drill Guides

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16



Bushing
ID

Standard
Part No.

Appropriate
Drill
Sizes

Drill
Range

Fits BTA
Tube Dia.

Required
Bearing

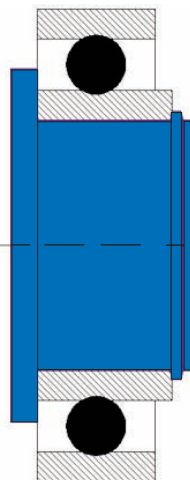
Bearing
OD

.276	R276	.315 - .354	.280	87502	1.378
.323	R323	.355 - .393	.327	"	"
.350	R350	.394 - .432	.354	"	"
.390	R390	.433 - .472	.394	"	"
.429	R429	.473 - .535	.433	87504	1.8504
.468	R468	.536 - .575	.472	"	"
.508	R508	.576 - .614	.512	"	"
.547	R547	.615 - .657	.551	"	"
.587	R587	.658 - .696	.591	87505	2.0472
.626	R626	.697 - .744	.630	"	"
.666	R666	.745 - .787	.670	"	"
.705	R705	.788 - .858	.709	"	"
.783	R783	.859 - .948	.787	87507	2.8436
.862	R862	.949 - 1.039	.866	"	"
.941	R941	1.040 - 1.129	.945	"	"
1.020	R1020	1.130 - 1.220	1.024	87509	3.3465
1.098	R1098	1.221 - 1.311	1.102	"	"
1.177	R1177	1.312 - 1.425	1.181	"	"
1.295	R1295	1.426 - 1.559	1.299	"	"
1.413	R1413	1.560 - 1.692	1.417	6211-2RS	3.9370
1.531	R1531	1.693 - 1.850	1.535	"	"
1.689	R1689	1.851 - 2.035	1.693	"	"
1.846	R1846	2.036 - 2.212	1.850	6213-2RS	4.7244
2.004	R2004	2.213 - 2.559	2.008	"	"
2.201	R2201	2.560 - 2.637	2.205	"	"
2.437	R2437	2.638 - 2.873	2.441	"	"

Quantity - Quantity discounts for individual sizes only

Part #	1-9	10-24	25-47	48-99	100+	Bearing #	Price Each
R276-R390	\$8.25	\$6.75	\$5.25	\$4.25	\$3.25	87502	\$14.00
R429-R547	\$8.50	\$7.00	\$5.50	\$4.50	\$3.50	87504	\$20.00
R587-R705	\$8.75	\$7.75	\$6.50	\$6.00	\$5.50	87505	\$22.00
R783-R941	\$9.00	\$8.00	\$7.50	\$6.50	\$6.00	87507	\$34.00
R1020-R1413	\$10.50	\$9.75	\$8.75	\$8.25	\$7.75	87509	\$46.00
R1531-R1689	\$11.50	\$10.75\$	\$9.75	\$9.25	\$8.75	6211-2rs	\$55.00
R1846-R2437	\$12.50	11.75	\$10.75	\$10.50	\$9.75	6213-2rs	\$71.00

BTA bushings are round hole bushings designed to be used on the steadyrest of BTA drilling machines. They support the drill tube with a slight compression fit and help limit vibration.



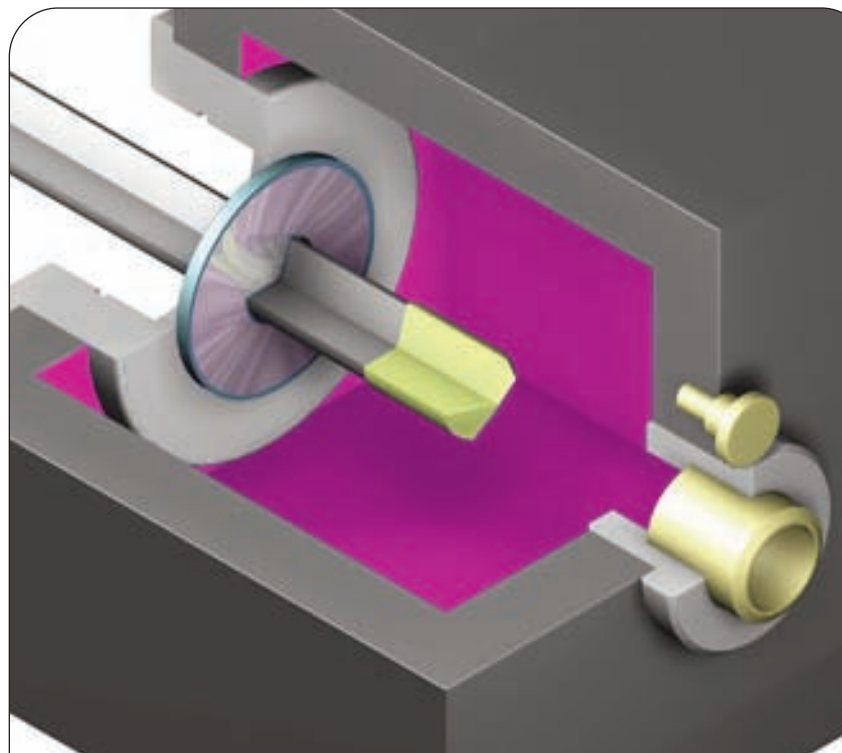
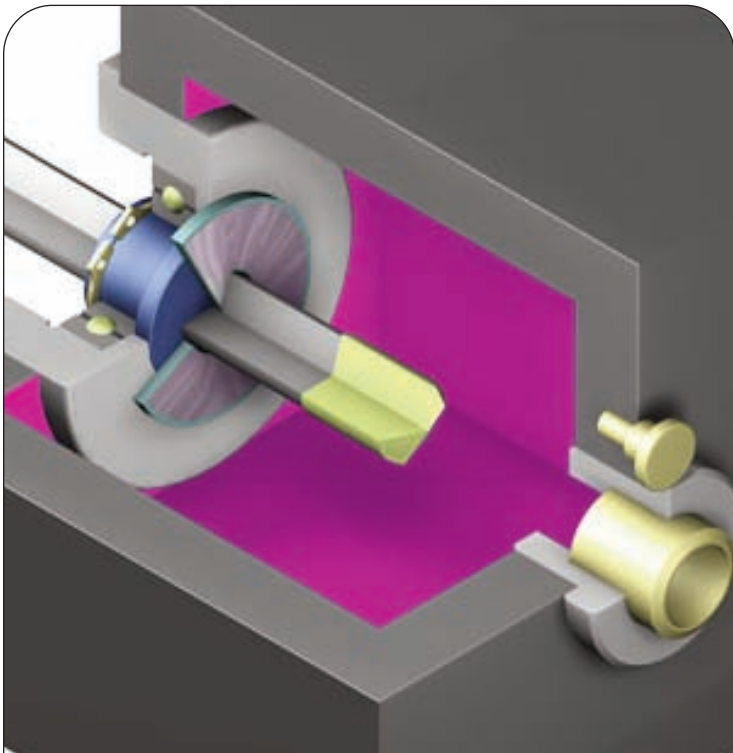
The color blue is a registered trademark of International Drill Guide, Inc.

Chip Deflectors

Chip Deflectors stop metal chips and cutting oil from exiting the back of the chip box. They provide sealing only and no drill support. They are used on gun drill machines on short rigid drills when whipping is not a problem. They are also used in front of a Drill Guide or a SnapGuide® to extend bushing and bearing life. Chip Deflectors feature a hardened steel face bonded to a flexible polymer backing to provide perfect sealing on the drill and long life.



17



Chip Deflectors

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18



Appropriate
Drill
Sizes

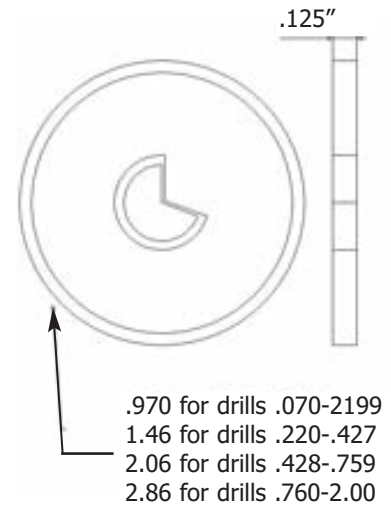
Part #	Drill Range
070	.0781-.0831
075	.0832-.0882
080	.0883-.0933
085	.0934-.0984
090	.0985-.1035
095	.1036-.1086
100	.1087-.1137
105	.1138-.1188
110	.1189-.1239
115	.1240-.1295
120	.1296-.1350
125	.1351-.1405
130	.1406-.1458
135	.1459-.1510
140	.1511-.1561
145	.1562-.1614
150	.1615-.1666
155	.1667-.1718
160	.1719-.1771
165	.1772-.1823
170	.1824-.1874
175	.1875-.1949
180	.1950-.1999
185	.2000-.2049
190	.2050-.2099
195	.2100-.2149
200	.2150-.2199
205	.2200-.2249
210	.2250-.2299
215	.2300-.2349
220	.2350-.2399
225	.2400-.2449
230	.2450-.2499
235	.2500-.2549
240	.2550-.2599
245	.2600-.2649
250	.2650-.2699
255	.2700-.2799
265	.2800-.2899
275	.2900-.2949
280	.2950-.2999
285	.3000-.3099
295	.3100-.3199
305	.3200-.3299

Appropriate
Drill
Sizes

Part #	Drill Range
315	.3300-.3399
325	.3400-.3499
335	.3500-.3599
345	.3600-.3699
355	.3700-.3799
365	.3800-.3879
370	.3880-.3929
375	.3930-.4029
385	.4030-.4179
400	.4130-.4279
410	.4280-.4329
415	.4330-.4379
420	.4380-.4479
430	.4480-.4629
445	.4630-.4779
460	.4780-.4949
475	.4950-.5099
490	.5100-.5249
505	.5250-.5399
520	.5400-.5549
535	.5550-.5649
545	.5650-.5799
560	.5800-.5899
570	.5900-.5999
580	.6000-.6199
600	.6200-.6399
620	.6400-.6499
630	.6500-.6599
640	.6600-.6799
660	.6800-.6999
680	.7000-.7199
700	.7200-.7399
720	.7400-.7599
740	.7600-.7799
760	.7800-.7999
780	.8000-.8199
800	.8200-.8399
820	.8400-.8599
840	.8600-.8799
860	.8800-.8999
880	.9000-.9199
900	.9200-.9399
920	.9400-.9599
940	.9600-.9799

Appropriate
Drill
Sizes

Part #	Drill Range
960	.9800-1.0049
980	1.0050-1.0449
1020	1.0450-1.1049
1080	1.1050-1.1749
1150	1.1750-1.2199
1195	1.2200-1.2749
1250	1.2750-1.3449
1320	1.3450-1.4799
1455	1.4800-1.5849
1560	1.5850-1.7049
1680	1.7050-1.8449
1820	1.8450-1.9649
1940	1.9650-2.0000



PRICING - US Dollars Chip Deflectors

Quantity discounts for individual sizes only

Part #	Pricing
070-110	\$4.50 each 10% off 100 or more any one size
115-235	\$4.00 each 10% off 100 or more any one size
240-355	\$5.00 each 10% off 100 or more any one size
365-600	\$6.00 each 10% off 100 or more any one size
620-720	\$7.00 each 10% off 100 or more any one size
740-1195	\$8.00 each 10% off 100 or more any one size
1250-1680	\$10.00 each 10% off 100 or more any one size
1820-1940	\$12.00 each 10% off 100 or more any one size

Appropriate Drill Sizes

Appropriate Drill Sizes

Appropriate Drill Sizes

Part #	Drill Range
32-4,85	5.0 - 5.249
32-5,05	5.25 - 5.449
32-5,25	5.45 - 5.649
32-5,45	5.65 - 5.849
32-5,65	5.85 - 5.999
32-5,85	6.0 - 6.299
32-6,05	6.3 - 6.499
32-6,25	6.5 - 6.799
32-6,55	6.8 - 7.099
32-6,85	7.1 - 7.399
32-7,15	7.4 - 7.699
32-7,45	7.7 - 7.999
32-7,75	8.0 - 8.299
32-8,05	8.3 - 8.699

Part #	Drill Range
32-8,4	8.7 - 8.999
32-8,7	9.0 - 9.299
32-9,0	9.3 - 9.699
32-9,4	9.7 - 9.999
32-9,7	10.0 - 10.299
32-10,0	10.3 - 10.599
32-10,3	10.6 - 10.999
32-10,7	11.0 - 11.399
32-11,1	11.4 - 11.699
32-11,4	11.7 - 12.099
32-11,8	12.1 - 12.449
32-12,15	12.45 - 12.949
32-12,65	12.95 - 13.449
32-13,15	13.45 - 13.949

Part #	Drill Range
32-13,65	13.95 - 14.449
32-14,15	14.45 - 14.949
32-14,65	14.95 - 15.559
40-15,2	15.6 - 16.399
40-16,0	16.4 - 17.199
40-16,8	17.2 - 17.999
40-17,6	18.0 - 18.799
40-18,4	18.8 - 19.799
40-19,3	19.8 - 20.799
40-20,3	20.8 - 21.799
40-21,3	21.8 - 22.799
40-22,3	22.8 - 23.799
40-23,3	23.8 - 24.799
40-24,3	24.8 - 25.999

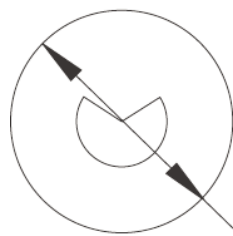
32mm & 40mm Chip Deflectors



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4 mm



32 or 40 mm

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NOTE

These Chip Deflectors have smaller outside diameters than standard Chip Deflectors. They are designed for non U.S. made gun drill machines that require smaller outside diameters due to the chip box and bearing housing design. Order this style of Chip Deflector only if your machine requires it.

32mm OD Chip Deflectors also available for drill diameters 15.6mm - 25.999mm. 40mm OD Chip Deflectors also available for drill diameters under 15.6mm. Contact us for a quotation.

Quantity discounts for individual sizes only

Part #	Pricing	
32-4,85 thru 32-6,0	\$4.00 each	10% off 100 pieces or more of any one size
32-6,05 thru 32-14,95	\$5.00 each	10% off 100 pieces or more of any one size
40-15,25 thru 40-24,3	\$6.00 each	10% off 100 pieces or more of any one size

PRICING - US Dollars Chip Deflectors

Bearing Adaptors

International Drill Guide Inc. has designed and manufactured a variety of special bearing adaptors to retrofit our products onto countless gundrill machines, transfer lines, and other special machines. We can help you retrofit our product simply and economically on any machine with little or no lead time. Most gun drill machine builders currently stock holders for our SnapGuide® or Drill Guide designed specifically for their machines. They are another quality source for your bearing adaptor inquiries.



The color blue is a registered trademark of International Drill Guide, Inc.

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Name Title

Company Tel

Fax E-mail

Address

City, State Zip country

Product requested

SnapGuide® O.D.	<input type="text"/> Drill size	Single Flute <input type="checkbox"/>
Drill Guide	<input type="text"/> Drill size	Two Flute <input type="checkbox"/>
Chip Deflector	<input type="text"/> Drill size	Other <input type="checkbox"/>

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